Dart Aerospace Ltd. **Process Sheet Drawing Name** Customer U-DAR001 Dart Helicopters Services Job Number : 27772 **Estimate Number** : 10020 : NIA : D27422 Part Number P.O. Number S.O. No. : NIA : D2742 REV B1 This Issue : 29/06/2006 **Drawing Number** Project Number : N/A : NC Prsht Rev. : MACHINED PARTS : B1 : NH **Drawing Revision** First Issue · NIA 10 : 26823 Material Previous Run Each : 06/07/2006 Um: Due Date Qty: Written By Checked & Approved By JLM Comment : Est Rev:H Removed P/0 For Material Additional Product Job Number: Description: Machine Or Operation: Seq. #: 7075-T651 3.25OD x 12.5L D6103001 1.0 8.0000 Each(s) 1.0000 Each(s)/Unit Total: Comment: Qty.: 7075-T651 3.25OD x 12.5L (D6103-001 BLANK) Batch : B25572 MS 06/06/29 10 MORI SEIKI CNC LATHE LARGE MORI SEIKI 2.0 Comment: MORI SEIKI CNC LATHE LARGE TURN AS PER FOLIO FA099 & DSK050 FOLIO REV: AA 10 DWG REV: MS 06/06/29 INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 10 HAAS CNC VERTICAL MACHINING #1 HAAS1 4.0 Comment: HAAS CNC VERTICAL MACHINING #1 1-MACHINE AS PER FOLIO FA099 & DWG D2742 FOLIO REV: A A DWG REV: 13 / ml 06/07/03

Page 1

2-DEBURR & TUMBLE

Form: rprocess

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FITTING

Job Number: 27772

Part Number: D27422

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE

Comment: INSPECT PARTS AS THEY COME OFF MACHINE



6.0

QC8

SECOND CHECK



Comment: SECOND



7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

1-Chemical Conversion Coat as per QSI 005 4.1

2-Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



9.0

ALS41032225



4.0000 Each(s)/Unit Total:

32.0000 Each(s)



Comment: Qty.:

Pick:

ALS4-1032-225

Qty

Part Number

Description

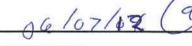
1100489 Insert

AKS4-1032-225

ALS7-1032-225

AKS7-1032-225

HAND FINISHING RESOURCE #1



10.0

HAND FINISHING1



Comment: HAND FINISHING RESOURCE #1

Install ALS4-1032-225 Insert as per Dwg D2742



11.0

INSPECT WORK TO CURRENT STEP

DL



Comment: INSPECT WORK TO CURRENT STEP





∜hursday, 29/06/2006 8:44:53 AM Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BLADE FITTING

Job Number: 27772

Part Number: D27422

Job Number:

Seq. #:

Machine Or Operation:

Description:

12.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21



Job Completion



1200.07.18 Le 36-07-18 User:



Dart Aerospace Ltd.

Thursday, 29/06/2006 8:44:53 AM

Linda Lacelle

Process Sheet

: BLADE FITTIN **Drawing Name**

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 27772

Estimate Number P.O. Number

: 10020

This Issue

: 29/06/2006

S.O. No. :

: NC

Prsht Rev. First Issue

: 11 Previous Run

: 26823

: MACHINED PARTS Type

Written By

Checked & Approved By

Comment

: Est Rev:H Removed P/0 For Material 05-10-26 JLM

: D27422 Part Number

Drawing Number

: D2742 REV B1

Project Number

: N/A : B1

Drawing Revision Material

: 06/07/2006

Qty:

Each 8 Um:

MS 06/06/29 40

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

Due Date

1.0

D6103001

7075-T651 3.25OD x 12.5L



Comment: Qty.: 1.0000 Each(s)/Unit Total:

8.0000 Each(s)

7075-T651 3:25OD x 12.5L (D6103-001 BLANK)

Batch : B25572

MORI SEIKI CNC LATHE LARGE

2.0

MORI SEIKI

Comment: MORI SEIKI CNC LATHE LARGE

TURN AS PER FOLIO FA099 & DSK050

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

FOLIO REV: AA

DWG REV:

INSPECT PARTS AS THEY COME OFF MACHINE

3.0

06/06/29

MS 06/06/20

10

4.0

HAAS CNC VERTICAL MACHINING #1

Comment: HAAS CNC VERTICAL MACHINING #1

1-MACHINE AS PER FOLIO FA099 & DWG D2742

FOLIO REV: A A DWG REV: B /

2-DEBURR & TUMBLE

The 06/07/03

Thursday, 29/06/2006 8:44:53 AM Linda Lacelle **Process Sheet** Drawing Name: BLADE FITTING Customer: CU-DAR001 Dart Helicopters Services -Job Number: 27772 Part Number: D27422 Job Number: Seq. #: Description: Machine Or Operation: INSPECT PARTS AS THEY COME OFF MACHINE Comment: INSPEC PARTS AS THEY COME OFF MACHINE QC8 SECOND CHECK 6.0 Comment: SECOND CHECK HAND FINISHING RESOURCE #1 HAND FINISHING1 7.0 06-07-11 Comment: HAND FINISHING RESOURCE #1 1-Chemical Conversion Coat as per QSI 005 4.1 2-Powder Coat White (Ref. 4.3.5.2) as per QSI 005 4.3 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION 8.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION 9.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Part Number Description Qty Batch m100489 ALS4-1032-225 Insert AKS4-1032-225 ALS7-1032-225 06.07-12 AKS7-1032-225 HAND FINISHING RESOURCE #1 10.0 HAND FINISHING

Comment: HAND FINISHING RESOURCE #1

Install ALS4-1032-225 Insert as per Dwg D2742
QC5 INSE

a.n

INSPECT WORK TO CURRENT STEP

*nt: INSPECT WORK TO CURRENT STEP



9

MOTE

11.0

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

lr Dra	nspection Sheet awing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.020	-	6		
LATHE	9.250	+/-0.010	9.252	_			8
	Ø3.240	+0.005/-0.000	03.240	-			
ш	Ø3.125	+0.005/-0.000	03126	_		iž.	
ATH	Ø2.780	+0.005/-0.000	02.780				
J	Ø2.450	+0.005/-0.000	Ø2.457	_			
	0.125 x 45°	+/-0.010	0 130X45	_			
	0.125	+/-0.010	0.120				
	12.50	+0.030/-0.000	12.500				
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0,500	-			
	1.500	+/-0.005	1,500	_			
	11.46	+/-0.030	11.461	_			
	1.180	+/-0.005	1.180				
	3.150	+/-0.005	3,150				
	3.500	+/-0.005	3.500				20
S	Ø0.484	+0.005/-0.000	80.484	-			\$2
HAAS	Ø0.508	+0.005/-0.000	80:508	_			
_	1.000	+/-0.010	1.005				
	0.926	+/-0.010	0,929	_			
	0.500	+/-0.010	0.491	_			
	1.230	+/-0.010	1.230	~			
	0.125	+/-0.010	0.127	_			
	2.620	+/-0.010	2.626	_			
	0.297	+0.005/-0.000	0.297	-			
	Ø0.430 x 0.045	+/-0.010	00433x.046				

Measured by:	The	Audited by:	7.1
Date:	06/07/07	Date:	06/07/04

Prototype Approval:	N/A
Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype
_ ^	I II ST AI LICIE	Trototype

In Dra	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.025	, 3	1		
	9.250	+/-0.010	9.250	-			471
Ī	Ø3.240	+0.005/-0.000	83.243	_			
ш	Ø3.125	+0.005/-0.000	83.125				
LATHE	Ø2.780	+0.005/-0.000	02.781	-			
۱ د	Ø2.450	+0.005/-0.000	82.454				1100
	0.125 x 45°	+/-0.010	0.125				
	0.125	+/-0.010	0.121	~			
	12.50	+0.030/-0.000	12.500				
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	_			
	1.500	+/-0.005	1.500				
	11.46	+/-0.030	11.461	_	Ţ.		
Ī	1.180	+/-0.005	1.179	_			36
	3.150	+/-0.005	3.148				
Ì	3.500	+/-0.005	3.500	×			
,	Ø0.484	+0.005/-0.000	80.485	-			
HAAS	Ø0.508	+0.005/-0.000	\$0.508	_			
I	1.000	+/-0.010	1.005	-			
	0.926	+/-0.010	0,929	_			
	0.500	+/-0.010	0.493	-			
	1.230	+/-0.010	1.229				
	0.125	+/-0.010	0:127	_	2		
	2.620	+/-0.010	2 626	_			
	0.297	+0.005/-0.000	0.297	-			
	Ø0.430 x 0.045	+/-0.010	80,432 x 54	_			

N/A	Prototype Approval:	TL	Audited by:	Inf	Measured by:
_	Date:	06/07/04	Date:	06/02/03	Date:

Rev	Date	Change		Revised by	Approved
Α	03.12.12	New Issue	7	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

In Dra	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Peject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8:028	_			
	9.250	+/-0.010	9.250	_			
	Ø3.240	+0.005/-0.000	\$3.240				
ш	Ø3.125	+0.005/-0.000	03.125	_		*	
LATHE	Ø2.780	+0.005/-0.000	82.782	_			
ב	Ø2.450	+0.005/-0.000	82.454	_			
	0.125 x 45°	+/-0.010	0.123×45	0 —			
	0.125	+/-0.010	0.121	_			
	12.50	+0.030/-0.000	12.500	_			
	0.100 x 0.135	N/A	N/A		0		90
	0.500	+0.005/-0.000	0.500	-			
	1.500	+/-0.005	1.499	_			
	11.46	+/-0.030	11.461	-	Đ.		
	1.180	+/-0.005	1.180	_			
	3.150	+/-0.005	3.149				4
	3.500	+/-0.005	3.500	-			
co.	Ø0.484	+0.005/-0.000	80.484	-			
HAAS	Ø0.508	+0.005/-0.000	80.508	_			
I	1.000	+/-0.010	1.004				
	0.926	+/-0.010	0,928	_			
	0.500	+/-0.010	0.491	-			
	1.230	+/-0.010	1.230	~			
	0.125	+/-0.010	6.127	_			
	2.620	+/-0.010	2.627	_			
	0.297	+0.005/-0.000	0.297	-			8
	Ø0.430 x 0.045	+/-0.010	86.431X-043	_	Xi		

Measured by:	The	Audited by: 5	Prototype Approval:	N/A
Date:	04/07/03	Date: 06/07/04	Date:	_

Rev	Date	Change	Rev	vised by	Approved
Α	03.12.12	New Issue	, KJ/	RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype

ln: Dra	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.028				
	9.250	+/-0.010	9.250	_			
	Ø3.240	+0.005/-0.000	03.241				
	Ø3.125	+0.005/-0.000	83.125			*	
LATHE	Ø2.780	+0.005/-0.000	82.781	_			
3	Ø2.450	+0.005/-0.000	\$2.452	_			
Ī	0.125 x 45°	+/-0.010	0.123×45				11
Ī	0.125	+/-0.010	0-121	_			
	12.50	+0.030/-0.000	12,50	_			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	1			
Ī	1.500	+/-0.005	1.500	_			
	11.46	+/-0.030	11.460	-	şi.		
	1.180	+/-0.005	1.180				
	3.150	+/-0.005	3.150	-	R		
	3.500	+/-0.005	3.499	_			
"	Ø0.484	+0.005/-0.000	00.484				
HAAS	Ø0.508	+0.005/-0.000	80.508	_			
=	1.000	+/-0.010	1.000				
1	0.926	+/-0.010	0.928	_			
	0.500	+/-0.010	0.493	-			
	1.230	+/-0.010	1.230	_			#5
	0.125	+/-0.010	0.126	_	8		
	2.620	+/-0.010	2.626				
	0.297 :	+0.005/-0.000	0.297	_			
	Ø0.430 x 0.045	+/-0.010	\$6.432X.04	8 -			

Meas	ured by:	The	Audited by: J.	Prototype Approval:	N/A
	Date:	06/07/03	Date: 06/07/05	Date:	_
Rev	Date	Change		Revised by	Approved
Α		New Issue	*	KJ/RF	

03.12.12 New Issue

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype

In Dra	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.014				
ш	9.250	+/-0.010	9.248	-			
	Ø3.240	+0.005/-0.000	03.241	-			
	Ø3.125	+0.005/-0.000	03.125	<i></i>			
LATHE	Ø2.780	+0.005/-0.000	02.781	_			
ב	Ø2.450	+0.005/-0.000	82,450				
	0.125 x 45°	+/-0.010	0.127 X45				
	0.125	+/-0.010	0.120	_			
	12.50	+0.030/-0.000	12,500	_			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.501	_			
	1.500	+/-0.005	1.500	_			
	11.46	+/-0.030	11.464	N	en :		
	1.180	+/-0.005	1.180				
0	3.150	+/-0.005	3.150	~			
	3.500	+/-0.005	3.499				
,,	Ø0.484	+0.005/-0.000	80.484	_			
HAAS	Ø0.508	+0.005/-0.000	80.509	•			T
I	1.000	+/-0.010	1.007	_			
	0.926	+/-0.010	0.928	E			
	0.500	+/-0.010	0.492				
	1.230	+/-0.010	1.229				
	0.125	+/-0.010	0.127	~	-		
	2.620	+/-0.010	2.625	_			
	0.297	+0.005/-0.000	0.297	/			
	Ø0.430 x 0.045	+/-0.010	60.437X.048				

Measured by:	gul	Audited by: JL	Prototype Approval:	N/A
Date:	06/07/03	Date: 06/07/04	Date:	-

Rev	Date	Change	<i>a</i>	Revised by	Approved
Α	03.12.12	New Issue		KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototype

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.020				
	9.250	+/-0.010	9.254	/			,
LATHE	Ø3.240	+0.005/-0.000	03.24	-			
	Ø3.125	+0.005/-0.000	03.125				
	Ø2.780	+0.005/-0,000	\$2.780	-			
ב	Ø2.450	+0.005/-0.000	\$2.450	-			
	0.125 x 45°	+/-0.010	0.128X45	_			
	0.125	+/-0.010	0.63	_			
	12.50	+0.030/-0.000	12,50	_			
	0.100 x 0.135	N/A	N/A				
Ī	0.500	+0.005/-0.000	0.500				E Page
	1.500	+/-0.005	1.501	_			
	11.46	+/-0.030	11.465	_	8.7		
	1.180	+/-0.005	1.180				
	3.150	+/-0.005	3./50				1
Ī	3.500	+/-0.005	3,499	_			*
0	Ø0.484	+0.005/-0.000	\$0,484	-			
HAAS	Ø0.508	+0.005/-0.000	00.508	-			
=	1.000	+/-0.010	1.005	_			
Ī	0.926	+/-0.010	0.929	~			
	0.500	+/-0.010	0.494	_			
Ī	1.230	+/-0.010	1.230	_			
	0.125	+/-0.010	0-127	_	81		
	2.620	+/-0.010	2.629	_		i i	
	0.297	+0.005/-0.000	0.297	_			
	Ø0.430 x 0.045	+/-0.010	80.432X0.049	_			5

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 06/02/	Date: 0/2/07/04	Date:	

Rev	Date	Change		Revised by	Approved
		New Issue	12	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

Ins Drav	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.025				22
	9.250	+/-0.010	9.250				
LATHE	Ø3.240	+0.005/-0.000	\$ 3.240				
	Ø3.125	+0.005/-0.000	03.125			1901	
	Ø2.780	+0.005/-0.000	B2.781				
3	Ø2.450	+0.005/-0.000	82.450	_			
	0.125 x 45°	+/-0.010	0-130× 45	-			
Ī	0.125	+/-0.010	6.120				
Ī	12.50	+0.030/-0.000	12.50				
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0.500	~			
	1.500	+/-0.005	1.500				
	11.46	+/-0.030	11.461	-			
	1.180	+/-0.005	1.180	_			
	3.150	+/-0.005	3.150				
	3.500	+/-0.005	3.500				
	Ø0.484	+0.005/-0.000	80.484	-			
HAAS	Ø0.508	+0.005/-0.000	80.508				
I	1.000	+/-0.010	1.003	/			
	0.926	+/-0.010	0.927				
Ì	0.500	+/-0.010	0.490				
.	1.230	+/-0.010	1.230	-			
	0.125	+/-0.010	0.127	_			
	2.620	+/-0.010	2.626	_			
	0.297	+0.005/-0.000	0.297	·-			381
	Ø0.430 x 0.045	+/-0.010	\$ 6.430X 0.	046 -			

Measured by:	Til	Audited by:	Prototype Approval:	N/A
Date:	11/-2/2	Date: 0/6/07/04	Date:	_
Duto.	01007103	00/0 1/0		

Rev	Date	Change	Revised by	Approved
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	KJ/RF	
Α	03.12.12	New Issue	Korki	

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			3
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DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A	2 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	Page 1 of 1

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.025		10		
ш	9.250	+/-0.010	9.249				
	Ø3.240	+0.005/-0.000	ØB.243				E.
	Ø3.125	+0.005/-0.000	A3.123			11.05	
LATHE	Ø2.780	+0.005/-0.000	82.781	_			
7	Ø2.450	+0.005/-0.000	02.450	_			
[0.125 x 45°	+/-0.010	0.125745				1
	0.125	+/-0.010	0.122	_			
	12.50	+0.030/-0.000	12.500	/			
	0.100 x 0.135	N/A	N/A				
	0.500	+0.005/-0.000	0,500	~			
	1.500	+/-0.005	a1.500	_			
	11.46	+/-0.030	11.460	-	oi =		
	1.180	+/-0.005	1.179	_			
	3.150	+/-0.005	3.148	_			
	3.500	+/-0.005	3.501	~			
S	Ø0.484	+0.005/-0.000	80.484	_			
HAAS	Ø0.508	+0.005/-0.000	\$0.508	_			
=	1.000	+/-0.010	0.992	_			
	0.926	+/-0.010	0.927	_			
	0.500	+/-0.010	0.496	_			
	1.230	+/-0.010	1.230	_			
	0.125	+/-0.010	0.127	_	72		
	2.620	+/-0.010	2.626				
	0.297	+0.005/-0.000	0.297	_			
	Ø0.430 x 0.045	+/-0.010	06.430X0.0V	2 -			

Measured by:	and	Audited by:	J.L	Prototype Approval:	N/A
Date:	06/07/02	Date:	06/07/04	Date:	_

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	

DART AEROSPACE LTD	Work Order:	
Description: Blade Fitting	Part Number:	D2742-2
Inspection Dwg: D2742 Rev: B1; DSK050 Rev: A		Page 1 of 1

X	First Article	Prototyp	10
	I HOLFH LIOIC		. ~

	spection Sheet wing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
	8.000	+0.030/-0.000	8.005	_			
LATHE	9.250	+/-0.010	9.249				
	Ø3.240	+0.005/-0.000	80.3240	/			3
	Ø3.125	+0.005/-0.000	03.126	~		100	
	Ø2.780	+0.005/-0.000	02.782	_			
ן ב	Ø2.450	+0.005/-0.000	88.454	~			
	0.125 x 45°	+/-0.010	0-120×45	_		8	
	0.125	+/-0.010	0.122	~			
	12.50	+0.030/-0.000	12.50	_			
	0.100 x 0.135	N/A	N/A				
Ī	0.500	+0.005/-0.000	0:500				
	1.500	+/-0.005	1.500	/			
	11.46	+/-0.030	11.463	_			
ĺ	1.180	+/-0.005	1.180	/			
Ī	3.150	+/-0.005	3.150	_			
1	3.500	+/-0.005	3.500	./			
	Ø0.484	+0.005/-0.000	80.484	<u></u>			
HAAS	Ø0.508	+0.005/-0.000	80.508	/			
T	1.000	+/-0.010	1.004				
I	0.926	+/-0.010	0.928	_			
	0.500	+/-0.010	0.493	_			
	1.230	+/-0.010	1.228	/			
İ	0.125	+/-0.010	0.128				
	2.620	+/-0.010	2.625	/			*
	0.297	+0.005/-0.000	0.297				
	Ø0.430 x 0.045	+/-0.010	80.432 X0.64				

Measured by:	M8/	Audited by:	J.L	Prototype Approval:	N/A
Date:	06/06/29	Date:	00/07/04	Date:	-

Rev	Date	Change		Revised by	Approved
Α	03.12.12	New Issue	4.5	KJ/RF	